

CLAIMS

The invention claim is:

- 1 1. A method for making a piece of simulated stained-glass, comprising the steps of:
 - 2 a) providing a vacuum mold die having a working surface;
 - 3 b) forming a series of completely flat and smooth, raised and elongated areas on
 - 4 the working surface of the vacuum mold die;
 - 5 c) laying a sheet of acrylic or plastic over the working surface of the vacuum
 - 6 mold die;
 - 7 d) vacuum forming the sheet of acrylic or plastic so as to form a sheet of vacuum
 - 8 formed acrylic or plastic having recessed flats on a mold-facing surface thereof
 - 9 and raised flats on an ambient-facing surface thereof that oppose the recessed
 - 10 flats, by virtue of the series of completely flat and smooth, raised and elongated
 - 11 areas on the working surface of the vacuum mold die;
 - 12 e) glueing pressure sensitive self-stick lead strips to the recessed flats on the
 - 13 mold-facing surface of the sheet of vacuum formed acrylic or plastic and the
 - 14 raised flats on the ambient-facing surface of the sheet of vacuum formed
 - 15 acrylic or plastic; and
 - 16 f) forming the piece of simulated stained-glass.

1 2. The method as defined in claim 1, wherein said step of providing a vacuum mold die
2 having a working surface includes providing a vacuum mold die having a working
3 surface simulating a texture of a piece of stained glass.

1 3. The method as defined in claim 2, wherein said step of providing a vacuum mold die
2 having a working surface simulating a texture of a piece of stained glass includes
3 providing a vacuum mold die having a working surface simulating a texture of a piece
4 of stained glass that is water glass.

1 4. The method as defined in claim 2, wherein said step of providing a vacuum mold die
2 having a working surface simulating a texture of a piece of stained glass includes
3 providing a vacuum mold die having a working surface simulating a texture of a piece
4 of stained glass that is granite glass.

1 5. The method as defined in claim 2, wherein said step of providing a vacuum mold die
2 having a working surface simulating a texture of a piece of stained glass includes
3 providing a vacuum mold die having a working surface simulating a texture of a piece
4 of stained glass that is beveled diamonds.

1 6. The method as defined in claim 1; further comprising the step of laying acrylic jewels
2 on the working surface of the vacuum mold die; and
3 wherein said step of laying acrylic jewels on the working surface of the vacuum mold
4 die occurs directly subsequently to said first forming step.

1 7. The method as defined in claim 1; further comprising the step of laying glass on the
2 working surface of the vacuum mold die; and
3 wherein said step of laying glass on the working surface of the vacuum mold die
4 occurs directly subsequently to said first forming step.

1 8. The method as defined in claim 1; further comprising the step of laying any other type
2 item on the working surface of the vacuum mold die; and
3 wherein said step of laying any other type item on the working surface of the vacuum
4 mold die occurs directly subsequently to said first forming step.

1 9. The method as defined in claim 6, wherein said step of vacuum forming the sheet of
2 acrylic or plastic includes vacuum forming the sheet of acrylic or plastic with the
3 acrylic jewels being attached to, by being sucked into, the sheet of acrylic or plastic for
4 added effects.

1 10. The method as defined in claim 7, wherein said step of vacuum forming the sheet of
2 acrylic or plastic includes vacuum forming the sheet of acrylic or plastic with the glass
3 being attached to, by being sucked into, the sheet of acrylic or plastic for added effects.

1 11. The method as defined in claim 8, wherein said step of vacuum forming the sheet of
2 acrylic or plastic includes vacuum forming the sheet of acrylic or plastic with the any

- 1 other type item being attached to, by being sucked into, the sheet of acrylic or plastic
- 2 for added effects.

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